



société par actions au capital de 250 000,00 €
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Roll Slitter



EMC directive 89/336/EEC, Machinery Directive 98/37/EEC, LVD directive 73/23/EEC



Specifications

4.1 Power supply: Single Phase AC 230V \pm 10% 50HZ/60HZ

4.2 Power consumption 0.75KVA

4.3 Max cutting Speed: 45r/min(adjustable)

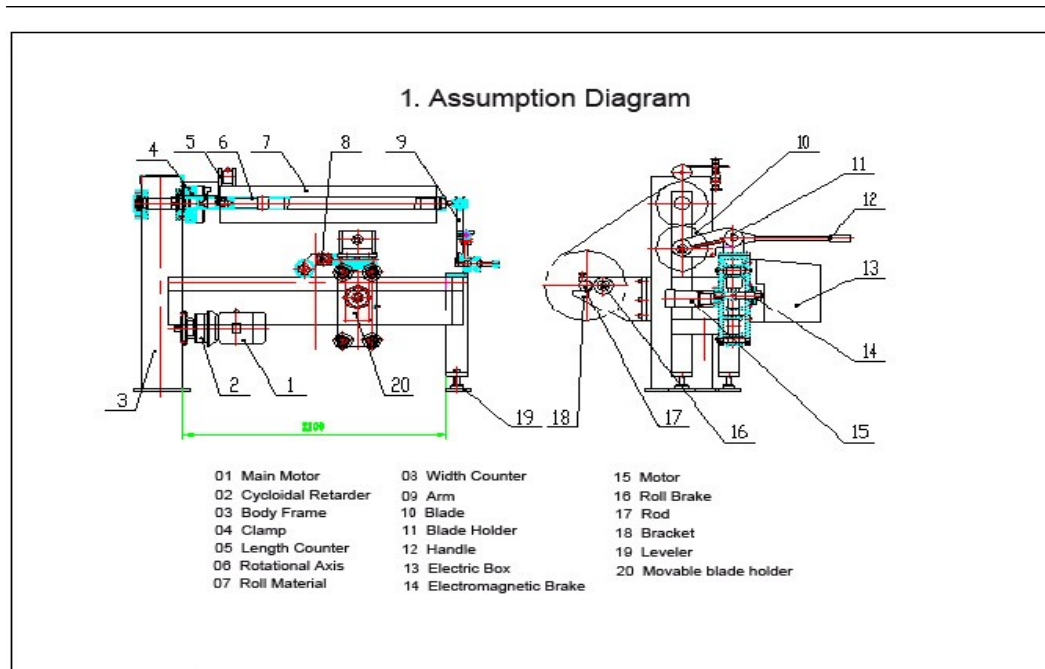
4.4 Max cutting diameter: 250mm(OD of roll material)

4.5 Cutting deviation : 1mm

4.6 Min Cutting width : 40mm

4.7 Max holding Weight: 350kg (RS-3300R)

4.8 Main Roller's diameter: standard 3''(76.4mm),



Rewinding Roll

Put the row roll on rod (**No 17**) and fix the rod by bracket (**No 18**),
pull the end edge of row roll and stick it on the rotational axis (**No 6**).

Start the main motor (**No 1**), the row roll will be rewinding.

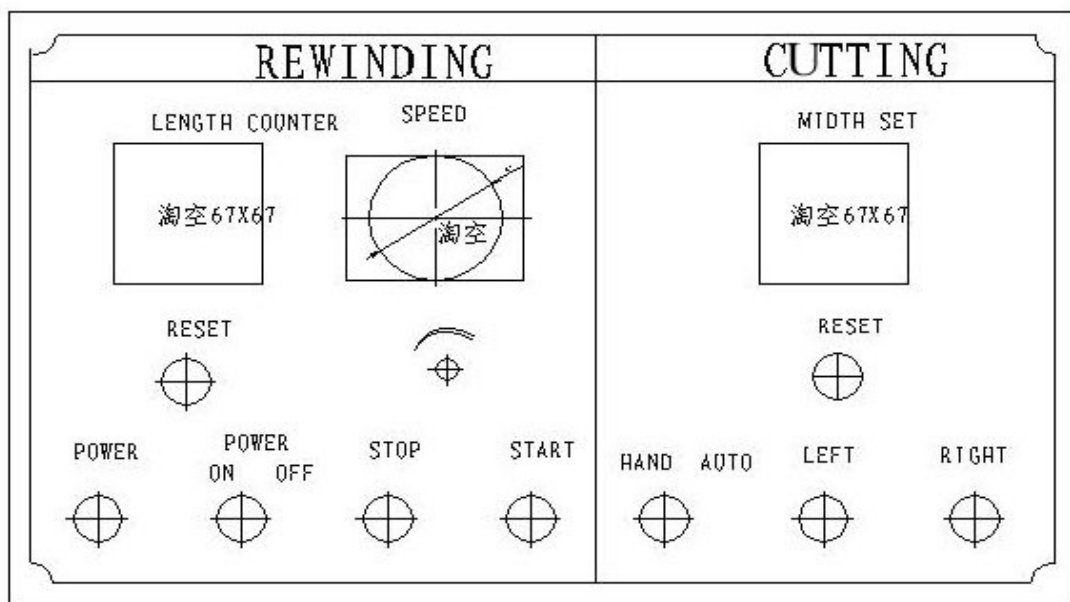
The pull tension can be adjustable by hand, the rewinding length can be preset in the Counter for length (**No 5**).

Slitting Roll

After starting the main motor, roll material is rotated with rotational axis, blade can be driven manually to slit the materials. The slitting width can be adjustable in the Counter for width (**No 8**),

Start the motor (**No 15**), the movable blade holder (**No 20**) will move to the place where we set the moving width in the Counter for width in advance

Operation Panel:



Electrical Parts List

No	Accessory	Specifications	Quantity	Remark
1	Counter	CT6-1P	2	Autonics
2	Frequency Convener	EV-800-0.75KW	1	Emerson,
3	Zelio Relay	RU4S-D24	6	Schneider
4	Zelio Relay	RJ2S-CL-D24	4	Schneider
5	Indicator Light	YW-EQ-24V	1	IDEC from Japan
6	Pressure and Vacuum Switches	XML-C65N-C16	1	Schneider
7	Filter 1	20VP6-20A	1	Shanghai
8	Filter 2	FS6512-12-07	1	SCHaffner from Thailand
9	Appliance for industrial purpose (16pins)	16pins/15A	2	Shanghai Leipold
10	Control units	YW-1S-E10	2	IDEC from Japan
11	Control units	YW-1B-V4012	1	IDEC from Japan
12	Control units	YW-1B-ME10B	1	IDEC from Japan(red)
13	Control units	YW-1B-ME10B	1	IDEC from Japan(green)
14	Control units	YW-1B-ME10B	5	IDEC from Japan(black)
15	Position switch	XCE-145	3	Schneider
16	Rotary Encoder for length	NEW-S2	1	Autonics
17	Rotary Encoder for width	ENC-1-1-1-24	1	Autonics
18	24VSwitch power supply	S-150-X (2A)	1	MEAN WELL
19	1 Bit Button Box	BX1-22		1

	20		Chain		
	21		PCB circuit board		
	22		Basement for relay		
	23		Basement for fuse		
	24		2pins plug &slot		
	25		3pins plug &slot		
	26	3pins plug		10A	
	27	Position adjustor		22k/1W	
	28	Position adjustror		4.7k/5w	
	29	Lock		504	
30	Electrical-Magnetic Braker	DC24V-40W		1	Made in Korea
31	Motor(single phase)	100YYJT230-3		1	Taizhou Jinwaida motor
32	Motor(three phase)	0.75kw		1	SENLIMA Power Transmission Technology co.ltd